



**National Accreditation Board for
Testing and Calibration Laboratories**

(A Constituent Board of Quality Council of India)



CERTIFICATE OF ACCREDITATION

TRANSCAL

has been assessed and accredited in accordance with the standard

ISO/IEC 17025:2017

**"General Requirements for the Competence of Testing &
Calibration Laboratories"**

for its facilities at

#100, 10TH CROSS, BETWEEN SAMPIGE & MARGOSA ROAD,, BENGALURU, BANGALORE,
KARNATAKA, INDIA

in the field of

CALIBRATION

Certificate Number: CC-2231

Issue Date: 14/06/2019

Valid Until: 13/06/2021

This certificate remains valid for the Scope of Accreditation as specified in the annexure subject to continued satisfactory compliance to the above standard & the relevant requirements of NABL.

(To see the scope of accreditation of this laboratory, you may also visit NABL website www.nabl-india.org)

Signed for and on behalf of NABL



N. Venkateswaran
Chief Executive Officer



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SCOPE OF ACCREDITATION

Laboratory Name TRANSCAL, #100, 10TH CROSS, BETWEEN SAMPIGE & MARGOSA ROAD,,
BENGALURU, BANGALORE, KARNATAKA , INDIA

Accreditation Standard ISO/IEC 17025:2017

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Validity 14/06/2019 to 13/06/2021 Last Amended on 17/07/2019

S.No	Discipline / Group	Quantity Measured/ Instrument	Range / Frequency	* Calibration Measurement Capability(±)	Remarks
31	ELECTRO- TECHNICAL- ALTERNATING CURRENT (< 1 GHZ) (Source)	AC Energy Active / Reactive Single & Three Phase, 40 V to 300 V, 0.05A to 20 A, 40 Hz to 70 Hz,0.25(lead/lag) to UPF	0.5 W to 6 kW	0.25% to 0.3%	Using Three Phase Energy Source Direct Method
32	ELECTRO- TECHNICAL- ALTERNATING CURRENT (< 1 GHZ) (Source)	AC Power, Single Phase, 50Hz @ 0.2 PF, 120V to 1000 V, 0.1 A to 20 A	2.4 W to 200 kW	1%	Using Calibrator Fluke 5520 A Direct Method
33	ELECTRO- TECHNICAL- ALTERNATING CURRENT (< 1 GHZ) (Source)	AC Power, Single Phase, 50Hz @ 0.5 PF, 120V to 1000 V, 0.1 A to 20 A	6 W to 500 kW	0.5%	Using Calibrator Fluke 5520A Direct Method
34	ELECTRO- TECHNICAL- ALTERNATING CURRENT (< 1 GHZ) (Source)	AC Power, Single Phase, 50Hz @ 0.8 PF, 120V to 1000 V, 0.1 A to 20 A	9.6 W to 800 kW	0.23%	Using Calibrator Fluke 5520A Direct Method
35	ELECTRO- TECHNICAL- ALTERNATING CURRENT (< 1 GHZ) (Source)	AC Power, Single Phase, 50Hz @ UPF, 120V to 1000 V, 0.01 A to 20 A	0.01 w to 4.8 kW	0.12%	Using Calibrator Fluke 5520A Direct Method
36	ELECTRO- TECHNICAL- ALTERNATING CURRENT (< 1 GHZ) (Source)	AC Power,Single Phase, 50Hz @ UPF, 120 V to 1000 V, 0.01 A to 20 A	4.8 kW to 1 MW	0.8%	Using Calibrator Fluke 5520A Direct Method



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37	ELECTRO- TECHNICAL- ALTERNATING CURRENT (< 1 GHZ) (Source)	AC Voltage, 10 Hz to 1 kHz	200 V to 1000 V	0.06% to 0.02%	Using Calibrator Fluke 5520A Direct Method
38	ELECTRO- TECHNICAL- ALTERNATING CURRENT (< 1 GHZ) (Source)	AC Voltage, 10 Hz to 50 kHz	2 mV to 20 mV	0.33% to 0.041%	Using Calibrator fluke 5700A by Direct Method
39	ELECTRO- TECHNICAL- ALTERNATING CURRENT (< 1 GHZ) (Source)	AC Voltage, 10 Hz to 50 kHz	20 mV to 200 mV	0.09% to 0.043%	Using calibrator fluke 5700A by direct method
40	ELECTRO- TECHNICAL- ALTERNATING CURRENT (< 1 GHZ) (Source)	AC Voltage, 10 Hz to 50 kHz	200 mV to 100 V	0.07%	Using calibrator fluke 5700 A by Direct Method
41	ELECTRO- TECHNICAL- ALTERNATING CURRENT (< 1 GHZ) (Source)	AC Voltage, 300 kHz to 1 MHz	2 mV to 20 mV	2.11% to 0.2%	Using Calibrator Fluke 5700A by Direct Method
42	ELECTRO- TECHNICAL- ALTERNATING CURRENT (< 1 GHZ) (Source)	AC Voltage, 300 kHz to 1 MHz	20 mV to 200 mV	0.54% to 0.5%	Using Calibrator Fluke 5700 A by Direct Method



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43	ELECTRO- TECHNICAL- ALTERNATING CURRENT (< 1 GHZ) (Source)	AC Voltage, 300 kHz to 1 MHz	200 mV to 20 V	0.5% to 0.4%	Using Calibrator Fluke 5700A by direct method
44	ELECTRO- TECHNICAL- ALTERNATING CURRENT (< 1 GHZ) (Source)	AC Voltage, 300 kHz to 500 kHz	20 V to 30 V	0.9%	Using Calibrator Fluke 5700 A by Direct Method
45	ELECTRO- TECHNICAL- ALTERNATING CURRENT (< 1 GHZ) (Source)	AC Voltage, 50 Hz to 1 kHz	50 µV to 2 mV	1% to 0.33%	Using Calibrator Fluke 5700A by V I Method
46	ELECTRO- TECHNICAL- ALTERNATING CURRENT (< 1 GHZ) (Source)	AC Voltage, 50 kHz to 300 kHz	2 mV to 20 mV	0.88% to 0.071%	Using Calibrator Fluke 5700A by Direct Method
47	ELECTRO- TECHNICAL- ALTERNATING CURRENT (< 1 GHZ) (Source)	AC Voltage, 50 kHz to 300 kHz	20 mV to 200 mV	0.071% to 0.043%	Using Calibrator Fluke 5700A by Direct Method
48	ELECTRO- TECHNICAL- ALTERNATING CURRENT (< 1 GHZ) (Source)	AC Voltage, 50 kHz to 300 kHz	200 mV to 20 V	0.043% to 0.4%	Using Calibrator Fluke 5700A by Direct Method



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S.No	Discipline / Group	Quantity Measured/ Instrument	Range / Frequency	* Calibration Measurement Capability(±)	Remarks
97	ELECTRO- TECHNICAL- DIRECT CURRENT (Source)	Resistance	300 MOhm to 1 GOhm	0.5% to 1.8%	Using Calibrator Fluke 5520 A by Direct Method
98	ELECTRO- TECHNICAL- DIRECT CURRENT (Source)	Resistance	75 µohm	1%	Using Standard Resistors & Shunts by VI method
99	ELECTRO- TECHNICAL- ELECTRICAL EQUIPMENT (Source)	Oscilloscope, 0 to 130V (DC Signal)	1 mV to 55 Vp-p	0.2%	Using Calibrator Fluke 5520A with 1.1 GHz option by Direct Method
100	ELECTRO- TECHNICAL- ELECTRICAL EQUIPMENT (Source)	Oscilloscope, 0 to 130V (DC Signal)	1 mV to 130 V	0.2%	Using Calibrator Fluke 5520A with 1.1 GHz option by Direct Method
101	ELECTRO- TECHNICAL- ELECTRICAL EQUIPMENT (Source)	Oscilloscope, Band Width @ 50 kHz ref	50 kHz to 1 GHz	0.07%	Using Calibrator Fluke 5520A with 1.1GHz Option by Direct Method
102	ELECTRO- TECHNICAL- ELECTRICAL EQUIPMENT (Source)	Oscilloscope, Scope Amplitude Square Wave Signal, 10 Hz to 10 k Hz	1 mV to 55 V	0.2%	Using Calibrator Fluke 5520A with 1.1GHz option by Direct Method
103	ELECTRO- TECHNICAL- ELECTRICAL EQUIPMENT (Source)	Oscilloscope, Scope Amplitude Square Wave Signal, 10 Hz to 10 k Hz	1 mV to 55 V	0.2%	Using Calibrator Fluke 5520A with 1.1GHz option by Direct Method
104	ELECTRO- TECHNICAL- ELECTRICAL EQUIPMENT (Source)	Oscilloscope, Time Marker	1 ns to 1000 sec	0.0006% to 0.1%	Using Calibrator Fluke 5520A with 1.1 GHz option by Direct method



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S.No	Discipline / Group	Quantity Measured/ Instrument	Range / Frequency	* Calibration Measurement Capability(±)	Remarks
121	ELECTRO-TECHNICAL-MISCELLANEOUS (Measure)	Resistance	75 µOhm to 1 mOhm	0.5%	Using DMM 8½ calibrator fluke 5520A V/I Method
122	ELECTRO-TECHNICAL-MISCELLANEOUS (Measure)	Resistance, 1 kHz	1 Ohm to 10 Ohm	0.1% to 0.025%	Using LCR Meter
123	ELECTRO-TECHNICAL-MISCELLANEOUS (Measure)	Resistance, 1 kHz	10 Ohm to 100 Ohm	0.025% to 0.1%	Using LCR Meter
124	ELECTRO-TECHNICAL-MISCELLANEOUS (Measure)	Resistance, 1 kHz	100 Ohm to 10 kOhm	0.1% to 0.02%	Using LCR Meter
125	ELECTRO-TECHNICAL-MISCELLANEOUS (Measure)	Resistance, 1 kHz - 100 kHz	100 ohm to 10 k ohm	0.05%	Using LCR Meter
126	ELECTRO-TECHNICAL-MISCELLANEOUS (Source)	Capacitance, 1 kHz	10 µF to 110 mF	0.5% to 1.3%	Using Calibrator Fluke 5520A, DCB by Direct Method
127	ELECTRO-TECHNICAL-MISCELLANEOUS (Source)	Capacitance, 1 kHz	220 pF to 10 µF	6% to 0.5%	Using Calibrator Fluke 5520A,DCB by direct metjod
128	ELECTRO-TECHNICAL-MISCELLANEOUS (Source)	Discrete Resistance	1 kOhm	0.0015%	Using Calibrator Fluke 5700 with DMM 3458A by Direct Method



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S.No	Discipline / Group	Quantity Measured/ Instrument	Range / Frequency	* Calibration Measurement Capability(±)	Remarks
137	ELECTRO- TECHNICAL- MISCELLANEOUS (Source)	Discrete Resistance	100 kOhm	0.0016%	Using Calibrator 5700 with DMM 3458A by Direct Method
138	ELECTRO- TECHNICAL- MISCELLANEOUS (Source)	Discrete Resistance	100 MOhm	0.0134%	Using Calibrator Fluke 5700 with DMM 3458A by Direct
139	ELECTRO- TECHNICAL- MISCELLANEOUS (Source)	Discrete Resistance	100 Ohm	0.002 %	Using Calibrator Fluke 5700 with DMM 3458A by Direct Method
140	ELECTRO- TECHNICAL- MISCELLANEOUS (Source)	Discrete Resistance	19 kOhm	0.0014%	Using Calibrator Fluke 5700 with DMM 3458A by Direct Method
141	ELECTRO- TECHNICAL- MISCELLANEOUS (Source)	Discrete Resistance	19 MOhm	0.0055%	Using Calibrator Fluke 5700 with DMM 3458 A by Direct Method
142	ELECTRO- TECHNICAL- MISCELLANEOUS (Source)	Discrete Resistance	19 Ohm	0.0032 %	Using Calibrator Fluke 5700 with DMM 3458 A by Direct Method
143	ELECTRO- TECHNICAL- MISCELLANEOUS (Source)	Discrete Resistance	190 kOhm	0.0016%	Using Calibrator Fluke 5700 with DMM 3458A by Direct Method
144	ELECTRO- TECHNICAL- MISCELLANEOUS (Source)	Discrete Resistance	190 Ohm	0.002%	Using Calibrator Fluke 5700 with DMM 3458A vy Direct Method



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175	ELECTRO- TECHNICAL- TEMPERATURE SIMULATION (Source)	(Calibration of temperature indicator/controller / recorder)Thermocouple - J Type	-200 °C to 1200°C	0.06°C	Using 5700 Calibrator DC mV measurement method
176	ELECTRO- TECHNICAL- TEMPERATURE SIMULATION (Source)	(Calibration of temperature indicator/controller / recorder)Thermocouple - K Type	-200 °C to 1372°C	0.06°C	Using 5700 Calibrator DC mV measurement Method
177	ELECTRO- TECHNICAL- TEMPERATURE SIMULATION (Source)	(Calibration of temperature indicator/controller / recorder)Thermocouple - L Type	-200°C to 900°C	0.08°C	Using 5700 calibrator DC mV Measurement Method
178	ELECTRO- TECHNICAL- TEMPERATURE SIMULATION (Source)	(Calibration of temperature indicator/controller / recorder)Thermocouple - N Type	-200°C to 1300°C	0.07°C	Using 5700 Calibrator DC mV Measurement Method
179	ELECTRO- TECHNICAL- TEMPERATURE SIMULATION (Source)	(Calibration of temperature indicator/controller / recorder)Thermocouple - R Type & S Type	0°C to 1750°C	0.07°C	Using 5700 Calibrator DC mV Measurement method



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S.No	Discipline / Group	Quantity Measured/ Instrument	Range / Frequency	* Calibration Measurement Capability(±)	Remarks
201	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Bevel Protractor / Combination Set LC : 5 '	0-90-0 °	2.9arc min	Using Angle Block Set
202	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Bore Dial Gauge for Transmission Accuracy check LC : 1 µm	0 to 2 mm	1.8µm	Using Length Measuring Machine
203	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Caliper (Vernier/Dial/Digital) LC : 10 µm	0 to 1000 mm	10.3µm	Using Gauge Block Set , Caliper Checker
204	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Caliper (Vernier/Dial/Digital) LC : 10 µm	0 to 600 mm	9.8µm	Using Gauge Block Set , Caliper Checker
205	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Caliper (vernier, dial, digital) L.C. 0.01 mm	0 to 2000 mm	12µm	Using Gauge Block Set , Caliper Checker
206	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Coating Thickness Gauge with Foils LC:1.0 µm	0 to 2000 mm	4.3µm	Using Standard Thickness Foils



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207	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Comparator Stand (Flatness of work Table)	200 x 200 mm	2.4µm	Using Lever Dial Gauge
208	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Cylindrical Measuring Pin	0.1 to 26 mm	0.9µm	Electronic Probe with Comparator Stand.
209	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Depth Caliper LC : 10 µm	0 to 300 mm	6.4µm	Using Gauge Block Set
210	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Depth Caliper, L.C.: 10 µm	0 to 600 mm	13.1µm	Using Gauge Block Set
211	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Depth Micrometer LC : 1 µm	0 to 300 mm	6.0µm	Using Gauge Block Set
212	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Depth Micrometer, L.C.: 1 µm	0 to 600 mm	11.4µm	Using Gauge Block Set



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213	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Dial Gauge (Lever Type) LC : 1 µm	0 to 2 mm	0.5µm	Using Length Measuring Machine
214	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Dial Gauge (Plunger /Digital/ Dial Thickness Gauge) LC : 1 µm	0 to 100 mm	2.9µm	Using Length Measuring Machine
215	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Electronic Probe	0 to 25 mm to 0 to 50 mm	0.9µm to 1.4µm	Using Gauge Blocks
216	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Elongation Gauge	0 to 100 mm	5.9µm	using 2D Height Gauge, Comparison Method
217	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Engineering Square (Squareness)	Up to 400 mm	6.2µm	Using Granite Square & Slip Gauge
218	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	External Micrometer (Mech / Electronic / Digital) LC : 0.1µm	0 to 25 mm	0.4µm	Using gauge blocks



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219	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	External Micrometer (Mech / Electronic / Digital) LC : 1 µm	0 to 150 mm	1.7µm	Using Gauge Block Set
220	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	External Micrometer (Mech / Electronic / Digital) LC : 1 µm	> 150 to 450 mm	2.0µm	Using Gauge Block Set
221	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	External Micrometer (Mech / Electronic / Digital) LC : 1 µm	0 mm to 1000 mm	8.1µm	Using Gauge Block Set
222	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	External Micrometer (Mech / Electronic / Digital) LC : 10 µm	0 to 2000 mm	9.0µm	Using Gauge blocks
223	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Feeler Gauge	Up to 1 mm	1.4µm	Using Electronic Probe with Comparator Stand
224	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Fillet Gauge/ Form Gauge	0 ° to 90 °	2.2min	Using Vision System



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225	MECHANICAL-DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Fillet Gauge/ Form Gauge	0 mm to 150 mm	3.1µm	Using Vision System
226	MECHANICAL-DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Flankiness Gauge	0 to 100 mm	5.9µm	Using Vision System & 2D Height Gauge, Comparison Method
227	MECHANICAL-DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Hegman Gauge	up to 1 mm	2.3µm	Using Plunger Dial gauge
228	MECHANICAL-DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Height Gauge (Vernier/Dial/Digital) LC: 10 µm	0 mm to 1000 mm	8.7µm	Using Gauge Block Set and Caliper Checker
229	MECHANICAL-DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Height Gauge (Vernier/Dial/Digital) L.C:10µm	0 to 600	8.0µm	Gauge blocks/ Caliper Checker
230	MECHANICAL-DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Inclinometer	0 to 90 deg	1.7 min	Using Angle Gauge Blocks, Comparison Method



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243	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Pistol Caliper LC: 100.0 µm	0 to 100 mm	60.4µm	Using Gauge Block Set
244	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Plain Plug Gauge	0 to 100 mm	1.0µm	Using Length Measuring Machine
245	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Plain Plug Gauge	100 to 400 mm	1.6µm	Using Length Measuring Machine
246	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Plain Ring Gauge	100 mm to 325 mm	2.6µm	Using Length Measuring Machine , Master Ring
247	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Plain Ring Gauge	3 to 100 mm	1.8µm	Using Length Measuring Machine, Master Ring
248	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Radius Gauge	0.4 to 50 mm	9.5µm	Using Vision System



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249	MECHANICAL-DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Sine Bar/ Sine Centre / Sine Table	0 ° to 45 °	2.82sec	Using Gauge Blocks , Angle Blocks, Lever Dial Gauge
250	MECHANICAL-DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Snap Gauge	3 to 500 mm	2.7µm	Using Gauge Block Set
251	MECHANICAL-DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Spirit Level (Type 1, 2 & 3) Sensitivity : 0.01 mm/m	Up to 4 mm/m	7.9µm/m	Using Electronic Level
252	MECHANICAL-DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Straight Edge/Parallels	Up to 2000 mm	16.8µm	Using Electronic Level
253	MECHANICAL-DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Surface Plate	3 m X 2 m	1.3 (Sqrt (L+W)/100)L = Length in mm, W = Width in mm L = Length in mm, W = Width in mm	Using Electronic Level
254	MECHANICAL-DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Taper Plain Plug Gauge	Taper Half Angle	0.01098min	Using Length Measuring Machine



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S.No	Discipline / Group	Quantity Measured/ Instrument	Range / Frequency	* Calibration Measurement Capability(±)	Remarks
261	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Taper Thread Ring Gauge	Up to 100 mm	0.9µm	Using Length Measuring Machine
262	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Test Sieves	0.03 mm to 125 mm	9.4µm	Using Vision System
263	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Thickness Foils	Up to 2.5 mm	1.6µm	Using Electronic Probe With Comparator Stand
264	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Thread Pitch Gauge Angle	55 & 60 °	2.2min	Using Vision System
265	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Thread Pitch Gauge Pitch	0.25 to 6.35 mm	9.4µm	Using Vision System
266	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Thread Plug Gauge (Major Dia , Effective Dia)	100 to 400 mm	1.7µm	Using Length Measuring Machine , Master Disc



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S.No	Discipline / Group	Quantity Measured/ Instrument	Range / Frequency	* Calibration Measurement Capability(±)	Remarks
267	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Thread Plug Gauge (Major Dia , Effective Dia)	3 to 100 mm	2.3µm	FCDM
268	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Thread Ring Gauge (For Effective Dia)	100 to 325 mm	1.9µm	Using Length Measuring Machine , Master Ring
269	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Thread Ring Gauge (For Effective Dia)	3 to 100 mm	1.9µm	Using Length Measuring Machine , Master Ring
270	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Three Point Micrometer LC: 1.0 µm	2.5 mm to 100 mm	2.0µm	Using Setting Ring Gauge
271	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Ultrasonic Thickness Gauge LC: 100 µm	0 to 300 mm	52.1µm	Using Gauge Block Set
272	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	V- Block (Parallelism,Symmetri ty)	300 x 125 x 200 mm	4.4µm	Using Lever Dial Gauge & Mandrel



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S.No	Discipline / Group	Quantity Measured/ Instrument	Range / Frequency	* Calibration Measurement Capability(±)	Remarks
273	MECHANICAL-DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Wet Film Thickness Gauge	0.025 to 5 mm	9.4µm	Vision System
274	MECHANICAL-DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Wire Gauge	0.19 to 7.62 mm	8.0µm	Using Video Measuring M/c
275	MECHANICAL-DIMENSION (PRECISION INSTRUMENTS)	Cylindrical Setting Master (Diameter and Concentricity)	3 to 100 mm	1.1 µm for Diameter to 1.3 µm for Concentricity	Electronic Probe with DRO, & FCDM
276	MECHANICAL-DIMENSION (PRECISION INSTRUMENTS)	Dial Calibration Tester L.C. 0.1 µm	0 to 25 mm	0.7µm	Using Electronic Probe with DRO, Comparison Method
277	MECHANICAL-DIMENSION (PRECISION INSTRUMENTS)	Floating Carriage Micrometer L.C. 0.0001 mm	0 to 100 mm	2.2µm	Using Mandrels & Master Cylinders, MOY/SCMI/9
278	MECHANICAL-DIMENSION (PRECISION INSTRUMENTS)	Gauge Block (Carbide)	> 25 to 50 mm	0.10µm	Slip Gauge Calibrator & K Grade Slip Gauge, IS 2984, ISO 3650
279	MECHANICAL-DIMENSION (PRECISION INSTRUMENTS)	Gauge Block (Carbide)	> 50 to 75 mm	0.12µm	Slip gauge Calibrator & K grade Slip Gauges, IS 2984, ISO 3650



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S.No	Discipline / Group	Quantity Measured/ Instrument	Range / Frequency	* Calibration Measurement Capability(±)	Remarks
315	MECHANICAL- WEIGHING SCALE AND BALANCE	Electronic Weighing Balance Class 1 and Coarser $d \geq 0.001$ mg	1 mg to 5 g	0.005mg	Using E1 Class Standard Weights 1 mg to 20 kg as per OIML R-76
316	MECHANICAL- WEIGHING SCALE AND BALANCE	Electronic Weighing Balance Class 1 and Coarser $d \geq 0.01$ mg	1 mg to 1 kg	0.2mg	Using E1 Class Standard Weights 1 mg to 20 kg as per OIML R-76
317	MECHANICAL- WEIGHING SCALE AND BALANCE	Electronic Weighing Balance Class 1 and Coarser $d \geq 0.01$ mg	1 mg to 200 g	0.03mg	Using E1 Class Standard Weights 1 mg to 20 kg as per OIML R-76
318	MECHANICAL- WEIGHING SCALE AND BALANCE	Electronic Weighing Balance Class 1 and Coarser $d \geq 0.01$ mg	1 mg to 50 g	0.02mg	Using E1 Class Standard Weights 1 mg to 20 kg as per OIML R-76
319	MECHANICAL- WEIGHING SCALE AND BALANCE	Electronic Weighing Balance Class 1 and Coarser $d \geq 0.01$ mg	1 mg to 500 g	0.1mg	Using E1 Class Standard Weights 1 mg to 20 kg as per OIML R-76
320	MECHANICAL- WEIGHING SCALE AND BALANCE	Electronic Weighing Balance Class 1 and Coarser $d \geq 1$ mg	500 mg to 20 kg	7mg	Using E1 Class Standard Weights 1 mg to 20 kg as per OIML R-76
321	MECHANICAL- WEIGHING SCALE AND BALANCE	Electronic Weighing Balance Class 1 and Coarser $d \geq 1$ mg	500 mg to 5 kg	1mg	Using E1 Class Standard Weights 1 mg to 20 kg as per OIML R-76
322	MECHANICAL- WEIGHING SCALE AND BALANCE	Electronic Weighing Balance Class 2 and Coarser $d \geq 1$ g	500 mg to 150 kg	1g	Using E2 and F1 class up to 1000 kg as per OIML R-76



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S.No	Discipline / Group	Quantity Measured/ Instrument	Range / Frequency	* Calibration Measurement Capability(±)	Remarks
332	MECHANICAL- WEIGHTS	Weights E1 class and Coarser	10 g	0.006mg	Using Mass Comparator of d = 1 µg
333	MECHANICAL- WEIGHTS	Weights E1 Class and coarser	10 mg	0.0010mg	Using E1 class Standard weights 1 mg to 20 kg and Mass comparator of d= 0.1 µg as per OIML R-111 by Subdivision & Substitution methods Through ABBA cycles
334	MECHANICAL- WEIGHTS	Weights E1 class and Coarser	100 g	0.02mg	Using Mass Comparator of d = 0.01 mg
335	MECHANICAL- WEIGHTS	Weights E1 Class and coarser	100 mg	0.0013mg	Using E1 class Standard weights 1 mg to 20 kg and Mass comparator of d= 0.1 µg as per OIML R-111 by Subdivision & Substitution methods Through ABBA cycles
336	MECHANICAL- WEIGHTS	Weights E1 class and Coarser	2 g	0.0040mg	Using Mass Comparator of d = 1 µg
337	MECHANICAL- WEIGHTS	Weights E1 Class and coarser	2 mg	0.0010mg	Using E1 class Standard weights 1 mg to 20 kg and Mass comparator of d= 0.1 µg as per OIML R-111 by Subdivision & Substitution methods Through ABBA cycles



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S.No	Discipline / Group	Quantity Measured/ Instrument	Range / Frequency	* Calibration Measurement Capability(±)	Remarks
344	MECHANICAL- WEIGHTS	Weights E1 class and Coarser	50 g	0.01mg	Using Mass Comparator of d = 0.01 mg
345	MECHANICAL- WEIGHTS	Weights E1 Class and coarser	50 mg	0.0010mg	Using E1 class Standard weights 1 mg to 20 kg and Mass comparator of d= 0.1 µg as per OIML R-111 by Subdivision & Substitution methods Through ABBA cycles
346	MECHANICAL- WEIGHTS	Weights E1 class and Coarser	500 g	0.1mg	Using Mass Comparator of d = 0.01 mg
347	MECHANICAL- WEIGHTS	Weights E1 Class and coarser	500 mg	0.0016mg	Using E1 class Standard weights 1 mg to 20 kg and Mass comparator of d= 0.1 µg as per OIML R-111 by Subdivision & Substitution methods Through ABBA cycles
348	MECHANICAL- WEIGHTS	Weights E2 class and Coarser	10 kg	3mg	Using Mass Comparator of d = 1 mg upto 20 kg and 100 mg upto 50 kg by Substitution Methods through ABBA cycles as per OIML R-111



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S.No	Discipline / Group	Quantity Measured/ Instrument	Range / Frequency	* Calibration Measurement Capability(±)	Remarks
371	THERMAL- TEMPERATURE	RTD, Thermocouples, Indicator with sensor	-196 ° C	0.07° C	Using LN2 and cryo bath by comparison method



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S.No	Discipline / Group	Quantity Measured/ Instrument	Range / Frequency	* Calibration Measurement Capability(±)	Remarks
Site Facility					
1	ELECTRO- TECHNICAL- ALTERNATING CURRENT (< 1 GHZ) (Measure)	AC Current, 1 kHz to 10 KHz	1 A to 10 A	0.09% to 0.3%	Using 8.5 digit DMM fluke 8508A
2	ELECTRO- TECHNICAL- ALTERNATING CURRENT (< 1 GHZ) (Measure)	AC Current, 1 kHz to 10 KHz	10 mA to 1 A	0.05% to 0.09%	Using 8.5 digit DMM fluke 8508 A
3	ELECTRO- TECHNICAL- ALTERNATING CURRENT (< 1 GHZ) (Measure)	AC Current, 50 Hz	30 A to 1000 A	0.5% to 1.35%	Using Shunt with DMM .by direct method
4	ELECTRO- TECHNICAL- ALTERNATING CURRENT (< 1 GHZ) (Measure)	AC Current, 50 Hz to 1 kHz	100 µA to 20 A	0.05% to 0.1%	Using 8½ DMM 8508 A Fluke, by Direct Method
5	ELECTRO- TECHNICAL- ALTERNATING CURRENT (< 1 GHZ) (Measure)	AC Current, 50 Hz to 1 kHz	20 µA to 100 µA	0.18% to 0.05%	Using 8½ DMM 8508A Fluke, Direct Method
6	ELECTRO- TECHNICAL- ALTERNATING CURRENT (< 1 GHZ) (Measure)	AC Current, 50 Hz to 5 kHz	1 A to 30 A	0.37% to 0.5%	Using Shunt with DMM by V-I Method



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S.No	Discipline / Group	Quantity Measured/ Instrument	Range / Frequency	* Calibration Measurement Capability(±)	Remarks
25	ELECTRO- TECHNICAL- ALTERNATING CURRENT (< 1 GHZ) (Source)	AC Current, 40 Hz to 5 KHz	200 mA to 2 A	0.019% to 0.13%	Using Calibrator Fluke 5700A, By Direct Method
26	ELECTRO- TECHNICAL- ALTERNATING CURRENT (< 1 GHZ) (Source)	AC Current, 45 Hz to 5 kHz	2 A to 20 A	0.07% to 3.5%	Using Calibrator Fluke 5520A with 50 Turns current coil
27	ELECTRO- TECHNICAL- ALTERNATING CURRENT (< 1 GHZ) (Source)	AC Current, 5 kHz to 10 kHz	200 mA to 330 mA	0.093% to 0.45%	Using Calibrator Fluke 5520A with 50 Turns current coil
28	ELECTRO- TECHNICAL- ALTERNATING CURRENT (< 1 GHZ) (Source)	AC Current, 50 Hz	120 A to 3000 A	0.5% to 0.62%	Using current source current coil
29	ELECTRO- TECHNICAL- ALTERNATING CURRENT (< 1 GHZ) (Source)	AC Current, 50 Hz	20 A to 120 A	0.5%	Using current source omicon
30	ELECTRO- TECHNICAL- ALTERNATING CURRENT (< 1 GHZ) (Source)	AC Current, 50 Hz to 1kHz	20 µA to 200 µA	0.5% to 0.23%	Using Calibrator Fluke 5700A with 50 Turns current coil



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S.No	Discipline / Group	Quantity Measured/ Instrument	Range / Frequency	* Calibration Measurement Capability(±)	Remarks
31	ELECTRO- TECHNICAL- ALTERNATING CURRENT (< 1 GHZ) (Source)	AC Energy Active / Reactive Single & Three Phase, 40 V to 300 V, 0.05A to 20 A, 40 Hz to 70 Hz,0.25(lead/lag) to UPF	0.5 W to 6 kW	0.25% to 0.3%	Using Three Phase Energy Source Direct Method
32	ELECTRO- TECHNICAL- ALTERNATING CURRENT (< 1 GHZ) (Source)	AC Power, Single Phase, 50Hz @ 0.2 PF, 120V to 1000 V, 0.1 A to 20 A	2.4 W to 200 kW	1%	Using Calibrator Fluke 5520 A Direct Method
33	ELECTRO- TECHNICAL- ALTERNATING CURRENT (< 1 GHZ) (Source)	AC Power, Single Phase, 50Hz @ 0.5 PF, 120V to 1000 V, 0.1 A to 20 A	6 W to 500 kW	0.5%	Using Calibrator Fluke 5520A Direct Method
34	ELECTRO- TECHNICAL- ALTERNATING CURRENT (< 1 GHZ) (Source)	AC Power, Single Phase, 50Hz @ 0.8 PF, 120V to 1000 V, 0.1 A to 20 A	9.6 W to 800 kW	0.23%	Using Calibrator Fluke 5520A Direct Method
35	ELECTRO- TECHNICAL- ALTERNATING CURRENT (< 1 GHZ) (Source)	AC Power, Single Phase, 50Hz @ UPF, 120V to 1000 V, 0.01 A to 20 A	0.01 w to 4.8 kW	0.12%	Using Calibrator Fluke 5520A Direct Method
36	ELECTRO- TECHNICAL- ALTERNATING CURRENT (< 1 GHZ) (Source)	AC Power,Single Phase, 50Hz @ UPF, 120 V to 1000 V, 0.01 A to 20 A	4.8 kW to 1 MW	0.8%	Using Calibrator Fluke 5520A Direct Method



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S.No	Discipline / Group	Quantity Measured/ Instrument	Range / Frequency	* Calibration Measurement Capability(±)	Remarks
78	ELECTRO- TECHNICAL- DIRECT CURRENT (Source)	DC Power, 1V to 1000 V, 1 mA to 1000 A	1 kW to 1 MW	0.45% to 0.65%	Using Calibrator Fluke 5520A with 50 Turns Current Coil Direct Method
79	ELECTRO- TECHNICAL- DIRECT CURRENT (Source)	DC Power, 1V to 1000 V, 1mA to 1000 A	10 W to 1 kW	0.08% to 0.45%	Using Calibrator Fluke 5520A with 50 Turns Current Coil Direct Method
80	ELECTRO- TECHNICAL- DIRECT CURRENT (Source)	DC Power, 1V to 1000 V, 1mA to 1000 A	1mW to 10 W	0.1% to 0.08%	Using Calibrator Fluke 5520A with 50 TURNS Current Coil Direct Method
81	ELECTRO- TECHNICAL- DIRECT CURRENT (Source)	DC Voltage	0.5 mV to 100 mV	0.19 % to 0.0016%	Using Calibrator Fluke 5700A by Direct Method
82	ELECTRO- TECHNICAL- DIRECT CURRENT (Source)	DC Voltage	10 V to 100 V	0.0009% to 0.0010%	Using Calibrator Fluke 5700A by direct method
83	ELECTRO- TECHNICAL- DIRECT CURRENT (Source)	DC Voltage	100 mV to 10 V	0.0016% to 0.0009%	Using Calibrator Fluke 5700A by Direct Method
84	ELECTRO- TECHNICAL- DIRECT CURRENT (Source)	DC Voltage	100 V to 1000 V	0.0010% to 0.0011%	Using Calibrator Fluke 5700A by Direct Method
85	ELECTRO- TECHNICAL- DIRECT CURRENT (Source)	Resistance	0.001 Ohm to 0.1 Ohm	0.6% to 0.025%	Using Std. Resistors & Shunts by VI Method
86	ELECTRO- TECHNICAL- DIRECT CURRENT (Source)	Resistance	0.1 Ohm to 1 Ohm	0.025 % to 0.1 %	Using Standard Resistors & Shunts by VI Method



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S.No	Discipline / Group	Quantity Measured/ Instrument	Range / Frequency	* Calibration Measurement Capability(±)	Remarks
121	ELECTRO- TECHNICAL- MISCELLANEOUS (Measure)	Resistance, 1 kHz	100 Ohm to 10 kOhm	0.1% to 0.02%	Using LCR Meter
122	ELECTRO- TECHNICAL- MISCELLANEOUS (Measure)	Resistance, 1 kHz - 100 kHz	100 ohm to 10 k ohm	0.05%	Using LCR Meter
123	ELECTRO- TECHNICAL- MISCELLANEOUS (Source)	Capacitance, 1 kHz	10 µF to 110 mF	0.5% to 1.3%	Using Calibrator Fluke 5520A, DCB by Direct Method
124	ELECTRO- TECHNICAL- MISCELLANEOUS (Source)	Capacitance, 1 kHz	220 pF to 10 µF	6% to 0.5%	Using Calibrator Fluke 5520A,DCB by direct metjod
125	ELECTRO- TECHNICAL- MISCELLANEOUS (Source)	Discrete Resistance	1 kOhm	0.0015%	Using Calibrator Fluke 5700 with DMM 3458A by Direct Method
126	ELECTRO- TECHNICAL- MISCELLANEOUS (Source)	Discrete Resistance	1 MOhm	0.0023%	Using Calibrator Fluke 5700 with DMM 3458A by Direct Method
127	ELECTRO- TECHNICAL- MISCELLANEOUS (Source)	Discrete Resistance	1 Ohm	0.011%	Using Calibrator Fluke 5700 with DMM 3458 A by Direct Method
128	ELECTRO- TECHNICAL- MISCELLANEOUS (Source)	Discrete Resistance	1.9 kOhm	0.0016%	Using Calibrator Fluke 5700 with DMM 3458A by Direct Method



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129	ELECTRO- TECHNICAL- MISCELLANEOUS (Source)	Discrete Resistance	1.9 MOhm	0.0024%	Using Calibrator Fluke 5700 with DMM 3458A by Direct Method
130	ELECTRO- TECHNICAL- MISCELLANEOUS (Source)	Discrete Resistance	1.9 Ohm	0.0059%	Using Calibrator Fluke 5700 with DMM 3458A by Direct method
131	ELECTRO- TECHNICAL- MISCELLANEOUS (Source)	Discrete Resistance	10 kOhm	0.0014%	Using Calibrator Fluke 5700 with DMM 3458A by Direct Method
132	ELECTRO- TECHNICAL- MISCELLANEOUS (Source)	Discrete Resistance	10 MOhm	0.0047%	Using Calibrator Fluke 5700 with DMM 3458A by Direct Method
133	ELECTRO- TECHNICAL- MISCELLANEOUS (Source)	Discrete Resistance	10 Ohm	0.0028%	Using calibrator Fluke 5700 with DMM 3458 A by Direct method
134	ELECTRO- TECHNICAL- MISCELLANEOUS (Source)	Discrete Resistance	100 kOhm	0.0016%	Using Calibrator 5700 with DMM 3458A by Direct Method
135	ELECTRO- TECHNICAL- MISCELLANEOUS (Source)	Discrete Resistance	100 MOhm	0.0134%	Using Calibrator Fluke 5700 with DMM 3458A by Direct
136	ELECTRO- TECHNICAL- MISCELLANEOUS (Source)	Discrete Resistance	100 Ohm	0.002 %	Using Calibrator Fluke 5700 with DMM 3458A by Direct Method



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S.No	Discipline / Group	Quantity Measured/ Instrument	Range / Frequency	* Calibration Measurement Capability(±)	Remarks
145	ELECTRO- TECHNICAL- MISCELLANEOUS (Source)	Power Factor , Three phase	0.25 Lead to Unity	0.008 pF	Using Edutech energy source by direct method
146	ELECTRO- TECHNICAL- RF/MICROWAVE (1 GHZ AND ABOVE) (comparison)	Attenuation (Attenuator/Signal Generator) 1 kHz to 18 GHz	1 dB to 70 dB	0.086dB to 0.14dB	Using Multimeter & Power Meter method
147	ELECTRO- TECHNICAL- RF/MICROWAVE (1 GHZ AND ABOVE) (comparison)	Attenuation (Attenuator/Signal Generator) 10 MHz to 18 GHz	70 dB to 110 dB	0.14dB to 0.50dB	Using Power Meter , Spectrum Analyzer Method
148	ELECTRO- TECHNICAL- RF/MICROWAVE (1 GHZ AND ABOVE) (comparison)	Attenuation, 1 kHz to 18 GHz	1 dB to 70 dB	0.026 dB to 0.14 dB	Using RF Reference Source 9640A LPNX Signal Generator- Attenuator-8494B, 8496B Multimeter & Power Meter Method
149	ELECTRO- TECHNICAL- RF/MICROWAVE (1 GHZ AND ABOVE) (comparison)	Frequency	1 mHz to 10 Hz	10µHz to 90µHz	Using Signal Generator , RF Reference Source by Direct Method
150	ELECTRO- TECHNICAL- RF/MICROWAVE (1 GHZ AND ABOVE) (Comparison)	Power (Signal Generator , RF Reference Source) 1 kHz to 18 GHz	-60 dBm to 13 dBm	0.17dB to 0.24dB	Using Multimeter , Power Meter , Spectrum Analyzer Method



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S.No	Discipline / Group	Quantity Measured/ Instrument	Range / Frequency	* Calibration Measurement Capability(±)	Remarks
157	ELECTRO- TECHNICAL- RF/MICROWAVE (1 GHZ AND ABOVE) (source)	Modulation FM CW : 100 kHz to 25 GHz Modulation Rate 50 Hz to 267 kHz FM Deviation	50 Hz to 4 MHz	0.1%	Using Rohde & Schwarz Signal/ Spectrum Analyzer FSV30 by Bessel Function Method
158	ELECTRO- TECHNICAL- RF/MICROWAVE (1 GHZ AND ABOVE) (Source)	Modulation, FM , CW : 100 kHz to 25 GHz, Modulation Rate : 50 Hz to 267 kHz, FM Deviation		0.1%	By Bessel Function Method
159	ELECTRO- TECHNICAL- TEMPERATURE SIMULATION (Measure)	Calibration of temperature indicator / controller / recorder - L Type	-200°C to 900°C	0.08°C	Using DMM 8½ 3458A DC mV Measurement method
160	ELECTRO- TECHNICAL- TEMPERATURE SIMULATION (Measure)	Calibration of temperature indicator / controller / recorder - N Type	-200°C to 1300°C	0.07°C	Using 8½ DMM 3458 A DC mC measurement method
161	ELECTRO- TECHNICAL- TEMPERATURE SIMULATION (Measure)	Calibration of temperature indicator / controller / recorder - RTD	-200°C to 800°C	0.02°C	Resistance method
162	ELECTRO- TECHNICAL- TEMPERATURE SIMULATION (Measure)	Calibration of temperature indicator / controller / recorder - U Type	-200°C to 400°C	0.07°C	Using 8½ DMM HP 3458A DC mV Measurement Method



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S.No	Discipline / Group	Quantity Measured/ Instrument	Range / Frequency	* Calibration Measurement Capability(±)	Remarks
169	ELECTRO- TECHNICAL- TEMPERATURE SIMULATION (Source)	(Calibration of temperature indicator/controller / recorder)Thermocouple - B Type	600°C to 1800°C	0.5°C	Using 5700 Calibrator DC mV Measurement Method
170	ELECTRO- TECHNICAL- TEMPERATURE SIMULATION (Source)	(Calibration of temperature indicator/controller / recorder)Thermocouple - E Type	-200°C to 1000°C	0.08°C	Using 5700 Calibrator DC mV measurement method
171	ELECTRO- TECHNICAL- TEMPERATURE SIMULATION (Source)	(Calibration of temperature indicator/controller / recorder)Thermocouple - J Type	-200 °C to 1200°C	0.06°C	Using 5700 Calibrator DC mV measurement method
172	ELECTRO- TECHNICAL- TEMPERATURE SIMULATION (Source)	(Calibration of temperature indicator/controller / recorder)Thermocouple - K Type	-200 °C to 1372°C	0.06°C	Using 5700 Calibrator DC mV measurement Method
173	ELECTRO- TECHNICAL- TEMPERATURE SIMULATION (Source)	(Calibration of temperature indicator/controller / recorder)Thermocouple - L Type	-200°C to 900°C	0.08°C	Using 5700 calibrator DC mV Measurement Method



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S.No	Discipline / Group	Quantity Measured/ Instrument	Range / Frequency	* Calibration Measurement Capability(±)	Remarks
188	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Caliper (Vernier/Dial/Digital) LC : 10 µm	0 to 600 mm	9.8µm	Using Gauge Block Set , Caliper Checker
189	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Caliper (vernier, dial, digital) L.C. 0.01 mm	0 to 2000 mm	12µm	Using Gauge Block Set , Caliper Checker
190	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Engineering Square (Squareness)	Up to 400 mm	6.2µm	Using Granite Square & Slip Gauge
191	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	External Micrometer (Mech / Electronic / Digital) LC : 1 µm	0 to 150 mm	1.7µm	Using Gauge Block Set
192	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	External Micrometer (Mech / Electronic / Digital) LC : 1 µm	> 150 to 450 mm	2.0µm	Using Gauge Block Set
193	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	External Micrometer (Mech / Electronic / Digital) LC : 1 µm	0 mm to 1000 mm	8.1µm	Using Gauge Block Set



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S.No	Discipline / Group	Quantity Measured/ Instrument	Range / Frequency	* Calibration Measurement Capability(±)	Remarks
200	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	V- Block (Parallelism,Symmetri- ty)	300 x 125 x 200 mm	4.4µm	Using Lever Dial Gauge & Mandrel
201	MECHANICAL- DIMENSION (PRECISION INSTRUMENTS)	Floating Carriage Micrometer L.C. 0.0001 mm	0 to 100 mm	2.2µm	Using Mandrels & Master Cylinders, MOY/SCMI/9
202	MECHANICAL- DIMENSION (PRECISION INSTRUMENTS)	Gauge Block Comparators	0 to 100 mm	0.03µm	Using K grade Gauge Blocks by Direct Method
203	MECHANICAL- DIMENSION (PRECISION INSTRUMENTS)	Profile Projector Angle LC : 14 sec	0 ° to 360 °	3.4min	Using Angle Gauge Blocks
204	MECHANICAL- DIMENSION (PRECISION INSTRUMENTS)	Profile Projector Length LC : 1µm	0 - 300 mm	6.0µm	Using Glass Scale
205	MECHANICAL- DIMENSION (PRECISION INSTRUMENTS)	Profile Projector Magnification	10 X to 100 X	0.1%	Using Angle Gauge Blocks/Glass Scale
206	MECHANICAL- PRESSURE INDICATING DEVICES	Altimeter Chamber	30 to 915 mbar	3.0 mbar	Digital Barometer, Procedure based on OIML R 97 guidelines & AN 4528. (published paper)



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S.No	Discipline / Group	Quantity Measured/ Instrument	Range / Frequency	* Calibration Measurement Capability(±)	Remarks
212	MECHANICAL- PRESSURE INDICATING DEVICES	Pressure (pneumatic)Digital/Anal ogue Pressure Gauges , Differential Pressure Gauges, Transducers/T ransmitters , Switches	0 to 10 mbar	0.93 %	Digital Pressure Gauge with pneumatic pump. Procedure based on DKD-R 6-1.
213	MECHANICAL- PRESSURE INDICATING DEVICES	Pressure (pneumatic)Digital/Anal ogue Pressure Gauges , Differential Pressure Gauges, Transducers/T ransmitters , Switches	10 to 100 mbar	0.06 %	Digital Pressure Gauge with pneumatic pump. Procedure based on DKD-R 6-1
214	MECHANICAL- PRESSURE INDICATING DEVICES	VacuumDigital/Analogu e Vacuum Gauges , Transducers/Transmitt ers, Switches	0 to (-) 0.9 bar	0.22 % rdg.	Digital Pressure Gauge with pneumatic pressure pump. Procedure based on ISO 3567 & ISO 27893.
215	MECHANICAL- TORQUE GENERATING DEVICES	Torque, Torque Wrench , Torque Driver, Type-I Class B,C,D,E Type II, Class A,B,D,E	0.1 Nm to 10 Nm	0.89%	Using Torque sensors of Various capacities, Torque Calibration ring as per Based on ISO6789
216	MECHANICAL- TORQUE GENERATING DEVICES	Torque, Torque Wrench , Torque Driver, Type-I Class B,C,D,E Type II, Class A,B,D,E	20 Nm to 200 Nm	0.43% rdg	Using Torque sensors of Various capacities, Torque Calibration ring as per Based on ISO6789
217	MECHANICAL- TORQUE GENERATING DEVICES	Torque, Torque Wrench , Torque Driver, Type-I Class B,C,D,E Type II, Class A,B,D,E	10 Nm to 20 Nm	0.35% rdg	Using Torque sensors of Various capacities, Torque Calibration ring as per Based on ISO6789

